



SPRUCE^R METALLICS & LACQUERS

An economically priced, high quality line of metallics and lacquers that resist heat and grease. For maximum protection, prime bare or rusted metal surfaces with Spruce Light Gray Primer (98-15), Black Primer (98-16) or Red Iron Oxide Primer (98-26). Match appropriate primer color with topcoat.

Suggested Uses:

Most types of metal, wood and wicker
Furniture
Toys
Boats
Bikes

Benefits:

Quick dry
Reduced over-spray
Resists grease
Sag resistant
Good adhesion

Packaging:

Cans per case	12
Shipping weight per case	15 lbs.
Container	16 fluid ounce can
Label weight	12 ounces (340 grams)
Shipping Classification	Consumer Commodity ORM-D, UN 1950
Hazard Class	2.1
Flammability	"Extremely Flammable"

Properties:

Flash point	-4° F
Specific Gravity	0.86
Solids Content	Glosses: ~12% Flats: ~13% Metallics: ~13%
VOC content	Glosses: ~58%, cannot exceed 65% Clears: ~61%, cannot exceed 67% Metallics: ~62%, cannot exceed 80%
MIR value	Glosses: ~1.25, cannot exceed 1.40 Clear: ~1.43, cannot exceed 1.50 Metallics: ~1.64, cannot exceed 1.90
HAPs content	Glosses: ~10% Clear: ~27% Metallics: ~25%
Storage Temperature	40-100F
Application Temperature	50-90F
Durability	Good
Abrasion Resistance	Good
Gasoline Resistance	No
Heat Resistance	250° F
Resin System	VT alkyd
Shelf life	Guaranteed for 2 years
Food contact rating	No

Dry Time*:

To touch	5 minutes
To recoat	20 minutes

*At 72° F, 50% humidity,
1.5 mil thickness

**Curing/Recoat time is extended with
multiple coats and excessively thick coats**

Gloss*:

High Gloss, >80
Semi-Gloss, 40-50
Flat, <15
Metallic—Not Applicable

*as measured on a 60° gloss meter

Available Colors:

Part #	Description	UPC Code	Part #	Description	UPC Code
98-1	Aluminum	043281002356	98-31	Gloss Clear Acrylic	043281002578
98-5	Gold	043281002394	98-32	Dull Aluminum	043281002585
98-6	Brass	043281002301	98-38	Semi-Gloss Black Lacquer	043281002639
98-14	Copper	043281002455	98-41	Chrome Aluminum	043281002653
98-17	Nickel	043281002486	98-50	Gold	043281002721
98-18	Gloss Black Lacquer	043281002493			
98-30	Flat Black Lacquer	043281002561			